

# **MC-RIM PW 301**

# Pure mineral high-performance coating for horizontal surfaces in drinking water areas

### **Product Properties**

- Based on DySC®-technology
- · Cement-bound, only to be mixed with water
- Classified as type 1 in accordance with DVGW-leaflet W 300
- Tested and approved according to DVGW-leaflet W 347
- Type 1 does not require any approval in accordance with DVGW-leaflet W 270
- Application by hand
- · Open to water vapour diffusion and impermeable to water
- Highly sulphate resistant and chloride-proof
- · Low porosity, thus high resistance against hydrolysis
- Class R4 according to EN 1504 part 3

#### **Areas of Application**

- Surface protection for horizontal surfaces in drinking water reservoirs, drinking water purification plants and concrete components in drinking water protection zones
- Suitable for concrete components in statically relevant and non-statically relevant areas
- · Also suitable for creation of covings
- Certified and classified according to EN 1504 part 3 for principle 3 and 7, procedure 3.1 and 7.1

## **Application**

#### **Substrate Preparation**

See leaflet "General Application Advice Coarse Mortar / Concrete Replacement Systems".

#### **Pre-wetting / Bond Coat**

Use Nafufill BC as bond coat. See leaflet "General Application Advice Coarse Mortar / Concrete Replacement Systems".

#### Mixing

MC-RIM PW 301 is added to the prepared water under constant stirring and mixed until a homogeneous and lump-free mortar is achieved. Forced mixers or slowly rotating double mixers must be used for mixing. Mixing by hand or mixing of partial quantities is not permitted. Mixing takes at least 5 minutes.

#### **Mixing Ratio**

See table "Technical Data". For a 25 kg bag of MC-RIM PW 301 approx. 2.50 to 2.75 litre of water are required. As MC-RIM PW 301 is a cementitious product, the water demand might vary.

#### **Application**

MC-RIM PW 301 can be applied by hand only.

Trowels or trueing devices are to be used for application. Close and cavity-free application must be ensured. To achieve even surfaces height gauges should be used. All joints of the substructure must be taken over into the coating. At floor/wall connections covings must be formed.

#### **Finishing**

Finishing of MC-RIM PW 301 may be carried out conventionally using a float, steel trowel, surface scraper and sword trowel, or mechanically using a disc- and power trowel. We recommend to finish the surface several times.

#### Curing

Curing must be carried out immediately after surface finishing. The curing times indicated in DIN 1045-3 must be observed and tripled according to DVGW, work sheet W 300. The relative humidity must be between 85 and 95 % during the entire curing time, achieved by using suitable air humidifiers.

#### **Additional**

For regular cleaning intervals of MC-RIM PW 301 coatings neutral cleaning agents are to be used.



#### **Technical Data for MC-RIM PW 301**

Characteristic	Unit	Value*	Comments	
Largest grain size	mm	3	-	
Fresh mortar density	kg/dm³	2.18	-	
Flexural strength / Compressive strength	MPa	7.3 / 41.5 8.7 / 54.0 9.1 / 60.6 9.0 / 63.5	at + 10 °C at + 21 °C at + 10 °C at + 21 °C	after 7 days after 7 days after 28 days after 28 days
Dynamic E-modulus	MPa	30,000	after 28 days	
Water-cement ratio	w/c <sub>eq</sub>	< 0.5		
Fresh mortar air void content	vol%	< 5.0		
Total air void content**	vol%	6.8 4.9	after 28 days after 90 days	
Coverage	kg/m²/mm	1.95	MC-RIM PW 301 dry mortar	
Application time	minutes	45 45 30	at + 5 °C at + 10 °C at + 20 °C	
Layer thickness	mm	12 40	minimum layer thickness per work step maximum total layer thickness	
Application conditions	°C	≥ 5 - ≤ 30	air-/material-/substrate temperature	
Mixing ratio	p.b.w.	100 : 10 - 11	MC-RIM PW 301 : water	

#### **Product Characteristics for MC-RIM PW 301**

Delivery	25 kg bags
Storage	Can be stored in cool and dry conditions for at least one year in original unopened packs.
Disposal	Packs must be emptied completely.

<sup>\*</sup> All technical values have been determined in the lab at + 10 °C and 80 % relative humidity.

**Note:** The information on this data sheet is based on our experiences and correct to the best of our knowledge. It is, however, not binding. It has to be adjusted to the individual structure, application purpose and especially to local conditions. Our data refers to the accepted engineering rules, which have to be observed during application. This provided we are liable for the correctness of this data within the scope of our terms and conditions of sale-delivery-and-service. Recommendations of our employees which differ from the data contained in our information sheets are only binding if given in written form. The accepted engineering rules must be observed at all times.

Edition 10/18. Some technical changes have been made to this print medium. Older editions are invalid and may not be used anymore. If a technically revised new edition is issued, this edition becomes invalid.

<sup>\*\*</sup> Lab value, determined at + 10 °C.